Qualitätsgemeinschaft Industriebeschichtung e.V. (QIB)

(Quality Association Industry Coating)



Membership Fee Regulations

- valid after 1st January 2024-

1. Scope

These Membership Fee Regulations shall apply for companies which

- 1.1 as coating company have filed an application for acquiring the QIB quality label or already are QIB licensee.
- 1.2 as coating company have filed an application for acquiring the Qualisteelcoat quality label or already are Qualisteelcoat licensee.
- 1.3 have applied for becoming a sustaining member of QIB or already are sustaining member according to article 4.3 of the Statutes.
- 1.4 as producer of powder or liquid coating have applied for material approval by Qualisteelcoat.

2. Admission fees

2.1	One-time admission fee for the scope of the quality label QIB and/or Qualisteelcoat	EUR 1,400.00
2.2	Payment of the admission fee shall be the condition for the per- formance of the admission procedure. Upon receipt of the appli- cation for permission QIB shall issue an invoice.	
2.3	There shall be no entitlement to reimbursement of the admission fee.	

3.	Membership fees	
3.1	Membership fee for the scope of the quality label QIB per calendar year shall be	EUR 1,400.00
3.2	Membership fee for the scope of the quality label Qualisteelcoat per calendar year shall be	EUR 1,400.00
3.3	Membership fees for both scopes shall be	FUD 4 500 00
3.4	Companies which are already full members of one domain of a quality label shall only pay a membership fee for the second scope of	EUR 1,500.00 EUR 150.00
3.5	If several companies of a group of companies become mem-	

bers, the membership fee is reduced by 50% of the membership fee for each additional company. Additional admission fees

will not be charged

3.6 QIB shall invoice you with the membership fee in January. The invoice shall be due for payment on 31 January of the calendar year. 3.7 Full members who only join the ASSOCIATION in the course of the calendar year, shall only pay the proportional membership fee whereas a part of a month shall be considered an entire month and does not touch the amount of the admission fee. 3.8 Public educational institutions, such as vocational schools and other facilities shall in individual cases be exempt from membership fees after prior exmination by the Executive Board. 4 License fee Qualisteelcoat 4.1 The license fee for the quality label Qualisteelcoat shall annually amount to (independent of the point in time of filing the application) EUR 550.00 4.2 QIB shall invoice you with the license fee in January. The invoice shall be due for payment on 31 January of the calendar year. 4.3 There shall be no entitlement to reimbursement of the license 5. Testing fees quality label QIB 5.1 Testing fees for the quality label QIB shall depend on the number of employees who can be allocated to coating. Every full member shall undertake to inform about changes in this regard to the Office of the Association. 5.2 The testing fees for the quality label QIB and / or QSC for a half-day test (attendance of the inspector up to 2.5 hours in the plant) shall be EUR 900.00 5.3 The testing fees for the quality label QIB and / or QSC for a EUR 1,100.00 half-day test (attendance of the inspector up to 4 hours in the plant) shall be 5.4 The testing fees for the quality label QIB and / or QSC for a fullday test (attendance of the inspector up to 5.5 hours in the plant) shall be EUR 1,300.00 5.5 The testing fees for the quality label QIB and / or QSC for a one EUR 2,240.00 and a half-day test (attendance of the inspector up to 7,5 hours in the plant) shall be 5.6 The testing fees for the quality label QIB and / or QSC for a 2day test (attendance of the inspector up to 10 hours in the EUR 2,700.00 plant) shall be 5.7 The testing fees for the QSC quality label for a combination test EUR 1,000.00 DASt 022 at the same location shall be

6. Laboratory costs quality label QIB

Additional costs arising for laboratory testing of the samples from the coater tests according to QIB quality specifications

6.2	Technological testing including the boiling test	EUR 100.00	
6.3	Salt spray test per 3 testing panels (3 types)		
	(II) 264 h	EUR 99.00	
	(III) 504 h	EUR 138.00	
	720 h	EUR 177.00	
	(IV) 1008 h	EUR 216.00	
	(V) 1512 h	EUR 294.00	
	(VI) 2208 h	EUR 403.00	
6.4	Acetic acid salt spray test (aluminum only)		
	(II) 264 h	EUR 105.00	
	(III) 504 h	EUR 150.00	
	720 h	EUR 195.00	
	(IV) 1008 h	EUR 240.00	
	(V) 1512 h	EUR 330.00	
	(VI) 2208 h	EUR 456.00	
6.5	Continuous condensation test DIN EN ISO 6270-2		
	(I) 48 h	EUR 73.00	
	(II) 264 h	EUR 93.00	
	(III) 504 h	EUR 126.00	
	720 h	EUR 159.00	
	(IV) 1008 h	EUR 192.00	
	(V) 1512 h	EUR 258.00	
	(VI) 2208 h	EUR 350.00	
6.6	Filiform corrosion test (aluminum only)	EUR 276.00	
6.7	Cyclic corrosion test DIN EN ISO 11997-1		
	9 samples 240 h	EUR 1,150.00	
	9 samples 480 h	EUR 1,725.00	

7. Laboratory costs quality label Qualisteelcoat

7.1 Additional costs for the laboratory tests of the samples taken during the coater tests in accordance with the Qualisteelcoat quality regulations

7.2 Technological testing including the boiling test

EUR 100.00

7.3 Salt spray test per 3 testing panels (3 types)

C2	240 h	EUR 127.00
C3	480 h	EUR 165.00
C4	720 h	EUR 202.00
C5	1440 h	EUR 315.00

7.4 Continuous condensation test DIN EN ISO 6270-2

C2	120 h	EUR 76.00
C3	240 h	EUR 92.00
C4	480 h	EUR 123.00
C5	720 h	EUR 155.00

8. Not feasible tests

Therefore, every member shall undertake to have his/her plant tested with advance notification by a testing institute commissioned by QIB. If a surveillance or repeat test cannot be performed **due to reasons which the member company is responsible for**, the member shall be nevertheless obliged to pay the minimum testing fee (acc. to 5.2).

9. Sustaining members

9.1 Sustaining members shall pay an annual amount of

EUR 800.00

- 9.2 The membership fee for sustaining members shall be invoiced in January. The invoice shall be due for payment on 31 January of the calendar year.
- 9.3 Sustaining members who only join the Association in the course of the calendar year, shall only pay the proportional membership fee. A part of a month shall be fully considered.

10. Costs for QIB Test Panels

10.1 QIB coating companies are obliged to carry out prescribed self- controls once a week as well as the external monitoring test on approved QIB test panels. Every coating company must therefore pay for the annual self-controls 200 QIB test panels per substrate and for the monitoring test 20 QIB test

panels per substrate. Only the substrates for which a license exists, or which are being applied for are necessary to obtain.

- The costs for the QIB test panels are recalculated annually and approved by the board. The cost will be announced to the members in september in the QIB test panel price sheet.
- 10.3 The members are obliged to order their sheet metal for the following year by September 30 at the latest, also taking a larger amount than the prescribed Test sheets can be ordered. If no order is triggered the member is automatically committed to the minimum order quantity depending on the license.
- 10.4 Additional orders received later can be executed for a surcharge (see price sheet).
- 10.5 The cost of the QIB test panels is due for payment within 10 days after receipt of the invoice.

11. Costs for material approval and extension testing Powder and liquid coatings Qualisteelcoat (without weathering proof)

C2	EUR 1,200.00
C3	EUR 1,900.00
C4	EUR 2,070.00
C5	EUR 2,185.00

12. Costs for material approval and extension testing Powder and liquid coatings Qualisteelcoat (with weathering proof)

C2	EUR 1,150.00
C3	EUR 1,325.00
C4	EUR 1,495.00
C5	EUR 1,610.00

13. Costs for material approval and extension testing Chromate-free pretreatment

Application on site for 1 day in the presence of an inspector	EUR 1,300.00
plus necessary travel expenses	

Application on site for 0.5 days in the presence of an inspector plus necessary travel expenses EUR 900.00

Application in the test laboratory in the presence of an employee of the manufacturer EUR 1,100.00

Material costs per system (sheet material, powder coating) EUR 165.00

13.1 Costs for material approval and extension testing Chromate-free pretreatment

C2 EUR 880.00
C3 EUR 1,450.00
C4 EUR 1,320.00
C5 EUR 1.595.00

14 Administrative costs for material approval Qualisteelcoat (coating systems / pretreatment)

All material approvals Qualisteelcoat must pass an approval test and periodically a renewal test.

For the processing and administration of the Qualisteelcoat approval and renewal test, the QIB charges an administrative fee per approval or renewal to cover the administrative costs of EUR 100.00

15 Due dates for test fees and material approvals and VAT

The test fees and the laboratory costs incurred for the QIB and Qualisteelcoat quality mark are billed from the commissioned independent test institute immediately after the respective service and are due for payment within 14 days after receipt of the invoice.

The cost of material approvals and extension tests Qualisteelcoat are also billed by the commissioned independent test institute immediately after the material approval / extension exam and is due for payment within 14 days after receipt of the invoice.

Payments in the case of test and laboratory fees as well as material approvals only have a debt-freeing effect if they are made directly to the testing institute.

All fees and costs are understood plus the value added tax (VAT) currently in force.

16 Exceptions

The Board is entitled to make exceptions of these contribution regulations in justified individual cases.